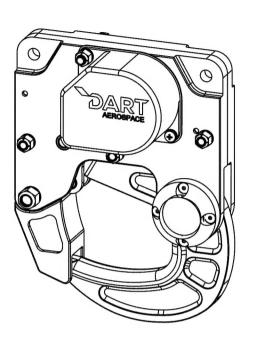
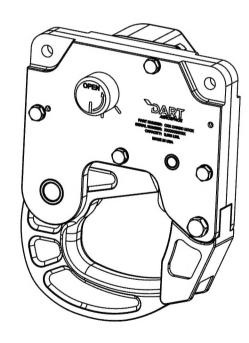
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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-1-1	1	MANUAL RELEASE KNOB	6061-T6		2
		B/O	C2-3-1	2	BEARING DU	BRONZE	(KAMAN #06DU04)	3
			C2-3-2	1	LATCH ROLLER PIN	4340		3
		B/O	C2-3-2-1	2	RETAING RING	STEEL	Ø5/16 (KAMAN #1400-0031)	3
			C2-3-3	1	LATCH ROLLER	4140/4142		3
			C2-3-3-1	1	LATCH ROLLER DU BEARING	BRONZE		3
		B/O	C2-3-5	2	SPACER	NYLON	(MCMASTER-CARR #95606A140)	3
			C2-3-6	1	LATCH	SS 17-4PH		3
			C2-3-8	2	ACTUATOR BUSHING	SINTERED BRONZE	Ø3/4 X 5/8 (KAMAN #S\$-1824-20) MODIFIED	3
			C2-3-10	1	LATCH SHAFT	4140/4142		3
			C2-3-11	1	ACTUATOR	SS 17-4PH		3
		B/O	C2-5-1	1	ACTUATOR STOP, DOWEL	STEEL	Ø3/16 X 7/8 (MCMASTER-CARR #90145A509)	3
		В/О	C2-10-1	1	SPRING PIN	S.S.	Ø1/8 X 7/8 (MCMASTER-CARR #92373A182)	3
		B/O	C2-11-2	2	LOCATING PIN	S.S.	Ø3/16 X 1 (MCMASTER-CARR #90145A510)	3
		B/O	C2-14-2	2	LABEL RIVETS 🛆	18-8 S.S.	NO 4 (MCMASTER-CARR #91654A106)	N/S
			C3-2-1	1	SIDE PLATE	6061-T6		2
			C3-3-4	2	LINK PIN	DRILL ROD		3
		В/О	C3-3-4-1	4	RETAINING RING	STEEL	Ø1/8 (KAMAN #5100-0012SPP)	3
			C3-3-7	1	LINK	01	,	3
		B/O	C3-3-9	1	ACTUATOR SPRING	SS 304 WIRE	Ø.047 X 8 DENDOFF	3
		5,0	C3-4-1	2	LOAD BEAM BUSHING	AL-BRONZE	DIOTA NO BENDON	2
			C3-4-4KA	1	C3 KEEPERLESS LOAD BEAM ASSEMBLY	AL BROTTEE		2
			C3-7-1	1	LOAD BEAM BUMPER	POLYURETHANE		3
			C3-7-1	2	LOCK BUMPER	POLYURETHANE		3
						FOLTURETHANE		2
			C3-8-2	1	SOLENOID ASSEMBLY	0.10057.0.1050		
			C3-8-4	1	SOLENOID COVER GASKET	GASKET PAPER		2
			C3-8-5	1	SOLENOID COVER	6061-T6		2
			C3-9-1	1	CLOCK SPRING COVER	6061-T6		2
		B/O	C3-9-2	1	CLOCK SPRING	SS 301	DENDOFF	2
			C3-10-2	1	LOCK SPRING	\$.\$.		3
			C3-11-1	1	SIDE PLATE-SOLENOID SIDE	6061-T6		2
			C3-12-1	2	LOCK BUSHING	4140/4142		3
			C3-12-2	1	LOCK SHAFT	4140/4142		3
			C3-12-3	1	LOCK	4140/4142		3
			C3-12-4	1	LOCK ROLLER	4140/4142		3
			C3-12-5	1	LOCK ROLLER PIN	4140/4142		3
		B/O	C3-12-6	2	LOCK ROLLER RETAINING RING	STEEL	Ø 3/8 (KAMAN #5100-0037-SPP)	3
		B/O	C3-13-1	2	KEEPER DU-BEARING BUSHING	BRONZE	(KAMAN #06FDU04)	2
			C3-13-4-2	1	KEEPERLESS ADAPTOR C3-HOOK	4140/4142		2
			600.1309	1	LABEL 🗘	ALUMINUM		N/S
			600.1309-A	1	LABEL <u></u>	ALUMINUM		N/S
		В/О	600.1313	1	CAUTION STICKER 🛆	VINYL	(SIGNS NOW)	N/S
		B/O	188-FSCS-832-5/8	4	CLOCK SPRING COVER SCREW	\$.\$.	8-32 X 5/8 (MCMASTER-CARR #92210A196)	2
		B/O	188-FPSS-1032-1/4	2	SET SCREW	\$.\$.	10-32 X 1/4 (MCMASTER-CARR #94355A330)	2
		В/О	AN4-16A	3	SCREW	STEEL	1/4-28 X 1-7/8	2
		B/O	AN4-17A	1	SCREW	STEEL	1/4-28 X 1-29/32	2
		В/О	AN6-15A	1	KEEPER SHAFT BOLT	STEEL	3/8-24 X 1.703	2
		В/О	MS35266-63	1	SOLENOID COVER SCREW	S.S.	#10-32 X 7/8	2
		B/O	AN960-10	1	WASHER	WASHER	#10	2
		B/O	AN960-10L	2	WASHER	STEEL	#10	2
		В/О	AN960-416	8	WASHER	STEEL	Ø1/4	2
		В/О	AN960-616L	2	KEEPER WASHER, LOW PROFILE	STEEL	Ø3/8	2
		-	MS21083N3	2	SELF-LOCKING NUT	STEEL	#10-32	2
		_	MS21044N4	4	LOCKNUT	STEEL	1/4-28	2
		-	MS21083N6	1	KEEPER NUT	STEEL	3/8-24	2
		-	CORD GRIP	1	CORD GRIP	BRASS	M8-x 1.25 (MCMASTER-CARR #8183K6)	2
			M27500-16TG2T14	1	WIRE	16 GA SHIELDED WIRE	1 FOOT (AIRCRAFT SPRUCE MIL-C-27500 11-14416)	2
			EL-PLUG-M	1	MALE PLUG	PE High Density	(MCMASTER-CARR #7216K5)	2
		IRV:					11	_
		-	32446	2	22-16 AWG KNIFE CONNECTOR		(ALLIED ELECTRONICS 32446)	2

	REVISIONS								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED				
1	14-0202	UPDATED TO NEW DRAFTING STANDARDS. CH'D P/N'S TO AN & MS NUMBERS.	10/29/2014	DPD	JAG				
2	15-0127	C3-4-4KA REPLACED C3-4-4A, ADDED NOTES 3 ,4 ,5 . ADDED DETAILS A & B FOR ENGRAVE DETAILS.	6/2/2015	RJC	JAG				
3	15-0257	C2-1-2 REPLACED W/ 188-FPSS-1032-1/4. C3-9-3 REPLACED W/ 188-FSCS-832-5/8. 32446 ADDED TO BOM QTY 2. DELETED CAUTION NOTE ENGRAVING DETAIL, NOTE & RELATED DIMS.	8/27/2015	DPD	JAG				





NOTE:

FOR REBUILD ONLY.

FOR CUSTOMER REBUILD ONLY.

ASSEMBLE WITH C3-9-2, CLOCK SPRING SET TO ZERO TENSION.

TITLE

C3-K HOOK ASSY

DWG NO.

C3-K

MAT'L

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5°
.X ± .1

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE

1:3

DATE

REV

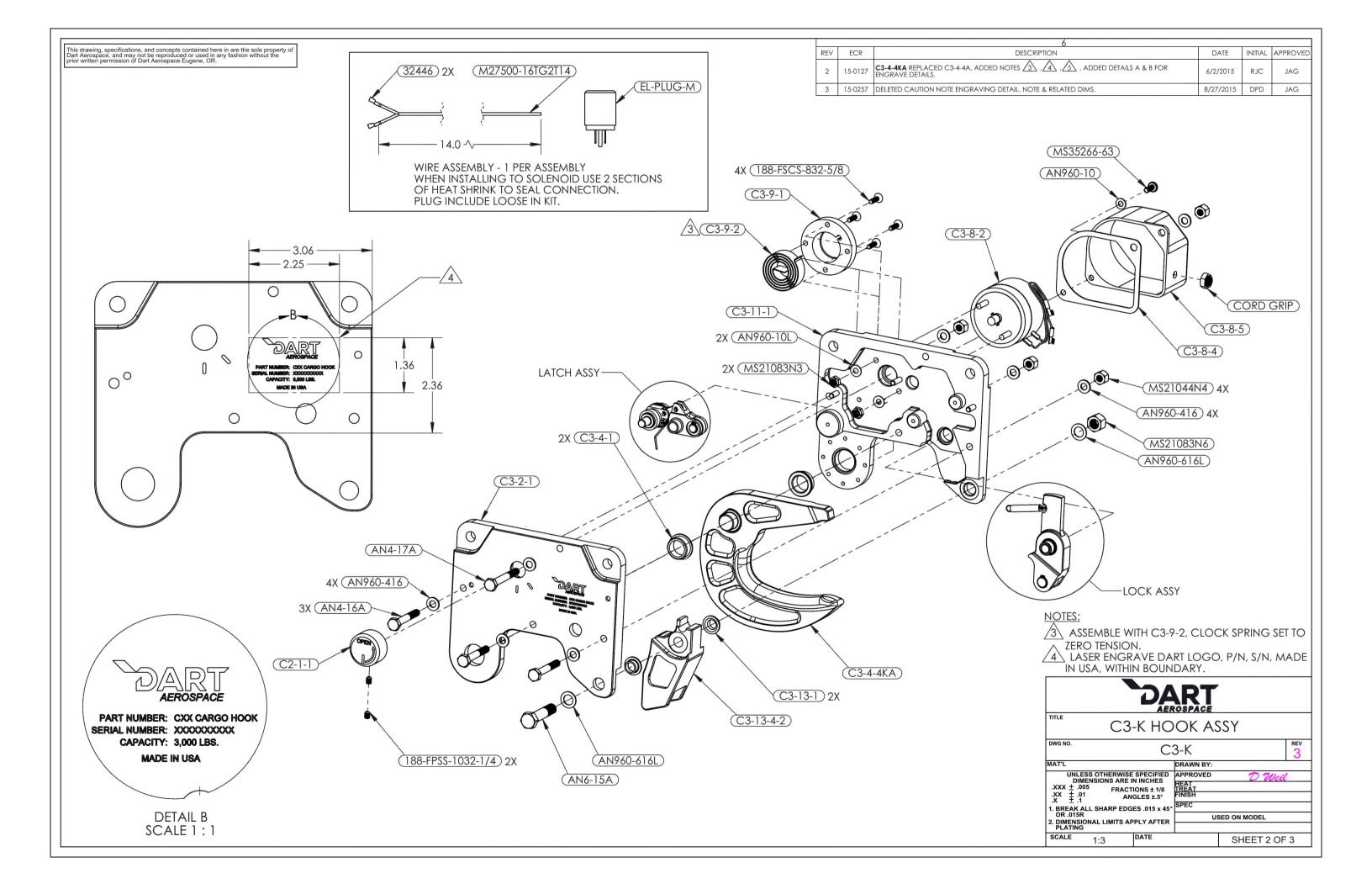
3

PRAWN BY:

APPROVED
HEAT
TREAT
FINISH
SPEC

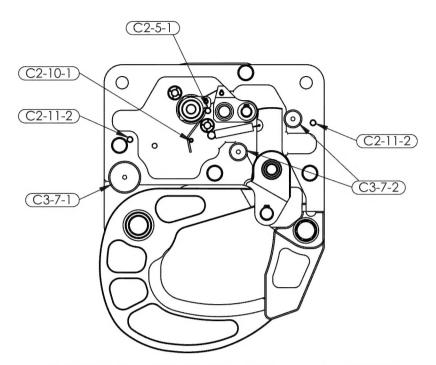
USED ON MODEL

SHEET 1 OF 3

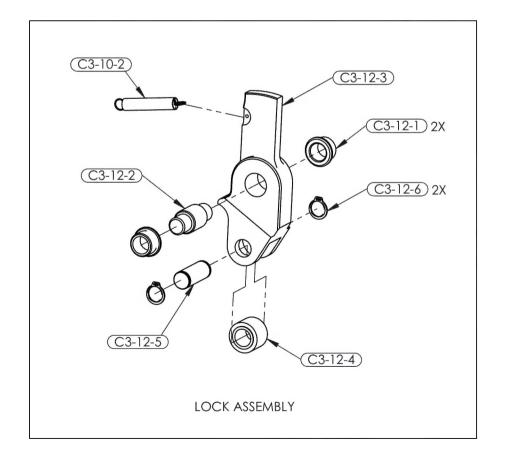


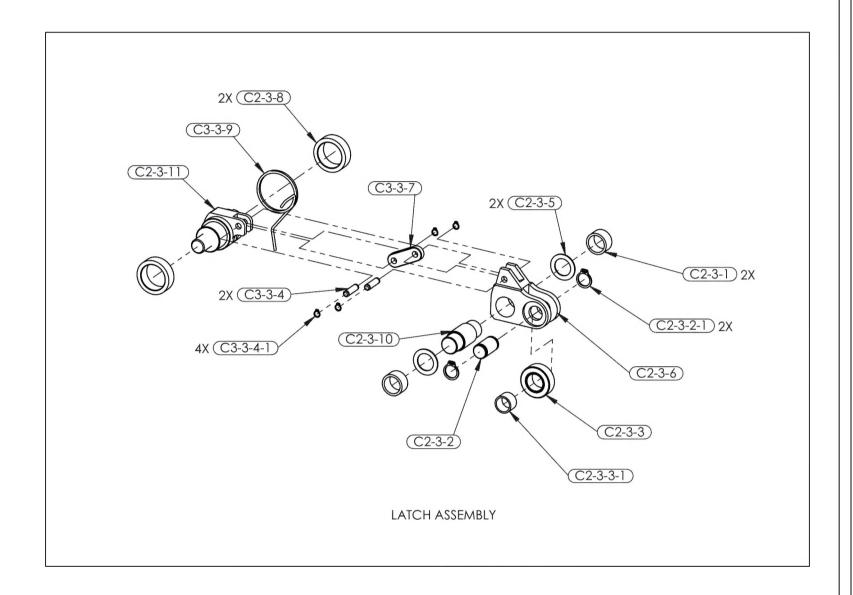
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 REVISIONS

 REV
 ECR
 DESCRIPTION
 DATE
 INITIAL
 APPROVED



SIDE PLATE REMOVED TO SHOW INTERNAL COMPONENTS





	DA	RT			
C3	-K HO	OK AS	SSY		
DWG NO.	C3	8-K		REV 3	
MAT'L		DRAWN BY:			
VV 1 M	NINCHES IONS ± 1/8	APPROVED TEAT TREAT TINISH	D Weil		
1. BREAK ALL SHARP EDG OR .015R 2. DIMENSIONAL LIMITS AP PLATING	ES .015 x 45°	USED ON MODEL			
SCALE 1:2	DATE		SHEET 3 OF	3	